



- 3 - 08 - 2020

ARCHIV

WN 10616-3-421
Galvanic coating

ZM/20/00352

Non-dimensioned details
according to 3D-Data

First angle projection	02	RFO-PROD	T135098		
General tolerance (GT) in mm					
Size range					
Index	alteration				
PPAP-Level 1 / WN 50020	Material: DD11				
Inspection dim. ()	Blank no:				
Date	Name	Title:			Weight: 0.34
29.10.2019	M. Babiner	profile			Prod. Scale 1:2
29.10.2019	M. Babiner	roller channel			Sheet: 1
26.02.2020	A. Babiner				of: 1
M. check: 27.02.2020	C. Weis				
Drawing number					
55044234716					
Confidential document					
Refer to protection notice ISO 16016					
Released					

Condition at time of delivery

de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1) X
without burrs acc. WN 1810 X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572) X
oil-free / free of grease X
oiled X
oiling permissible X
Indicate the required condition at time of delivery with an X.

outline length WN 10535

outer 167.6 mm
inner 570.2 mm